

Plan View

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



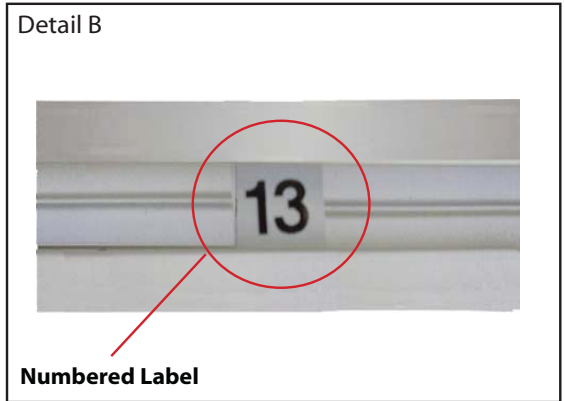
Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



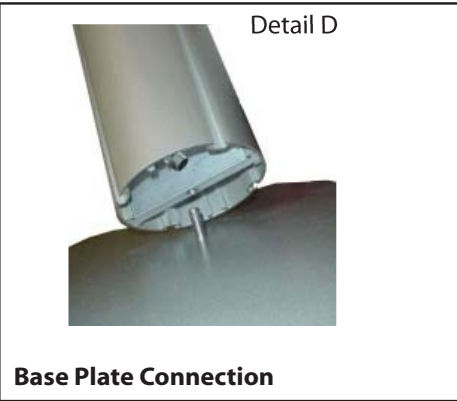
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



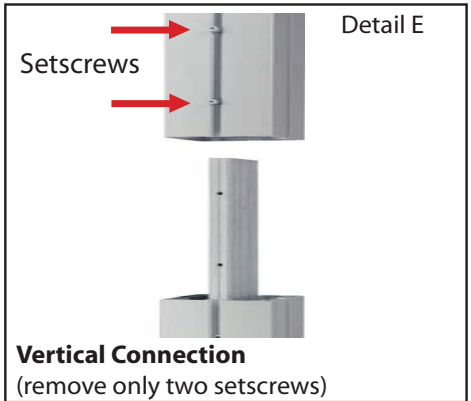
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection

(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

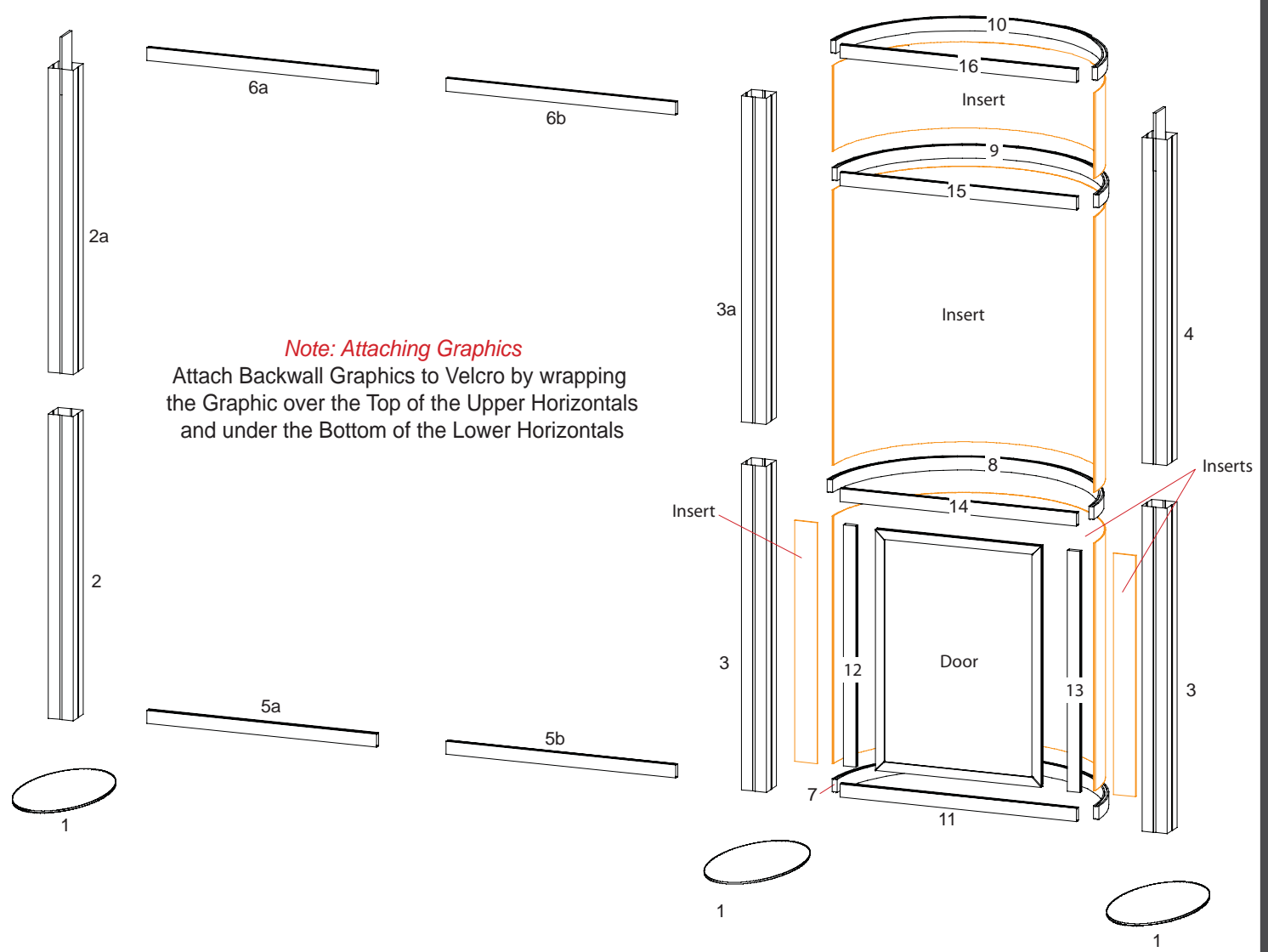
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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Label Number	Quantity	Description
1	2	Base Plates
2/2a	1/1	42" Vertical Extrusion / 42" Vertical Extrusion w/Canopy Attachments
3/3a	2/1	45" Vertical Extrusion / 45" Vertical Extrusion
4	1	45" Vertical Extrusion w/Canopy Attachments
5a/5b	1/1	33" Lower Horizontal Extrusion
6a/6b	1/1	33" Upper Horizontal Extrusion
7	1	60" Lower Curved/Formatted Horizontal Extrusion
8	1	60" Lower Middle Curved/Formatted Horizontal Extrusion
9	1	60" Upper Middle Curved/Formatted Horizontal Extrusion
10	1	60" Upper Curved/Formatted Horizontal Extrusion
11	1	34" Lower Horizontal Extrusion
12	1	34.418" Vertical Extrusion w/ Door Stop
13	1	34.418" Vertical Extrusion w/ Door Hinge
14	1	34" Middle Horizontal Extrusion
15	1	34" Upper Horizontal Extrusion for Header
16	1	34" Lower Horizontal Extrusion for Header

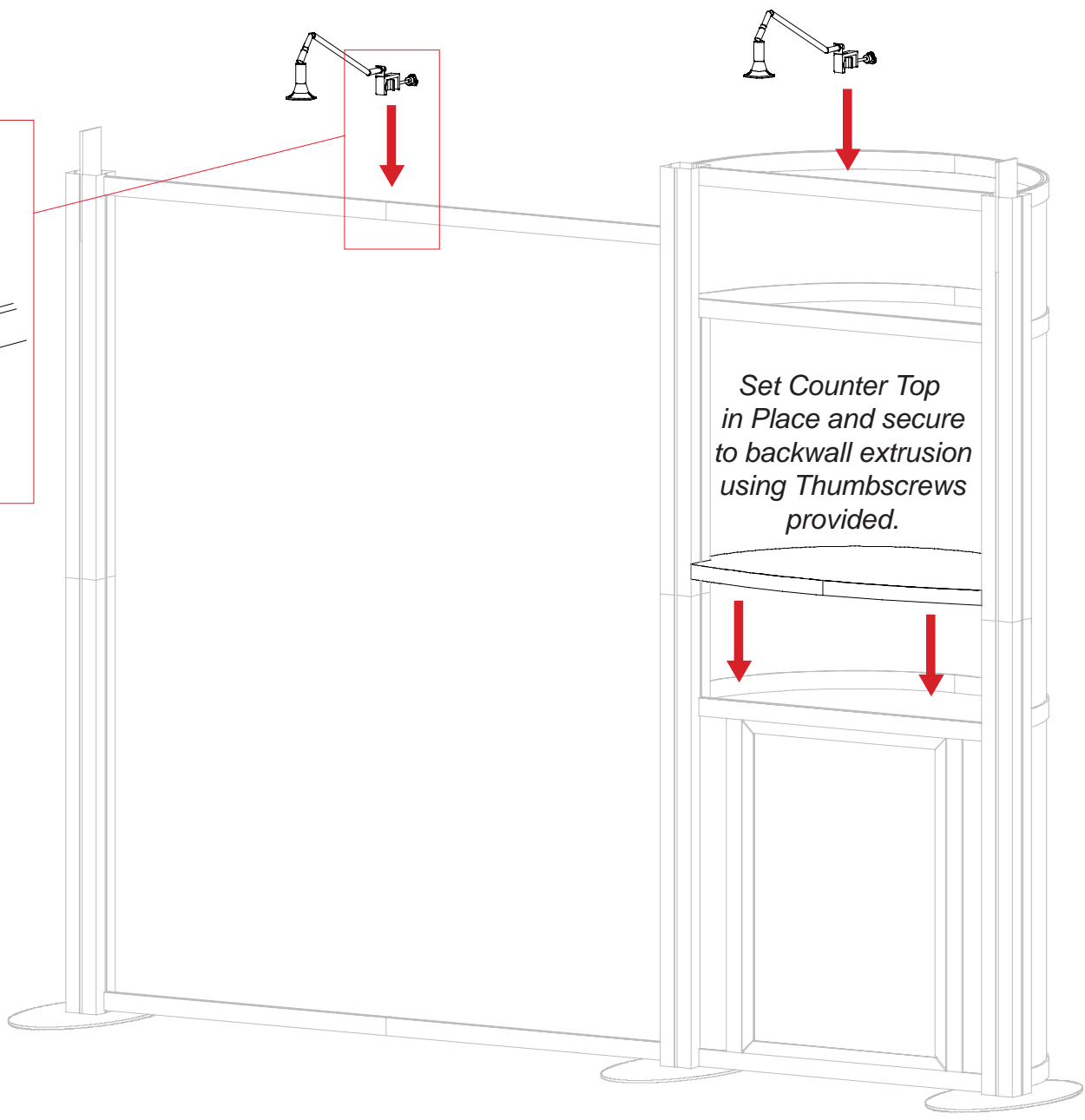
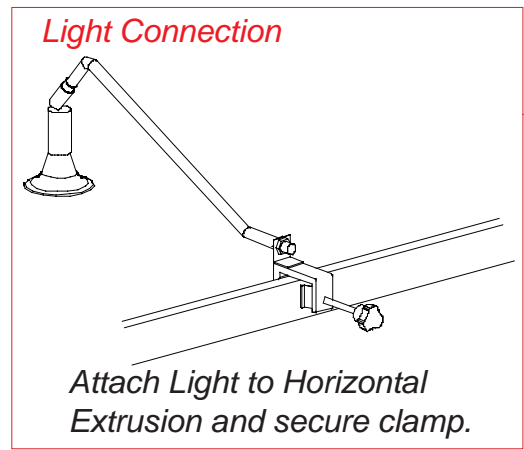
Steps

- 1) Assemble Horizontal pieces together 5a to 5b, 6a to 6b].
- 2) Assemble Vertical pieces together, attach Verticals 2/2a, 3/3a, and 3/4 to Base Plates 1.
- 3) Attach Upper and Lower Horizontal extrusions 5a/5b, 6a/6b] between Vertical extrusions 2 and 3.
- 4) Attach All Curved Formed Horizontal extrusions 7, 8, 9 and 10 to the Vertical extrusions placing inserts as shown.
- 5) Attach Lower Horizontal extrusion 11 between Vertical extrusions 3 and 4.
- 6) Attach Vertical extrusions 12 and 13 to Horizontal extrusion 11 placing inserts and Door as shown.
- 7) Attach remaining Horizontal extrusions 14, 15, and 16 as shown.
 note: Part 14 attaches to top of Vertical extrusions 12 and 13.
 Part 16 should align with top of Upper Vertical extrusions 3 and 4.
 Part 15 should measure 15" from top of Upper Horizontal 16 to bottom of 15.
- 8) Attach all Graphics and Lighting accessories.
- 9) Place and attach Counter Top with provided Thumbscrews.



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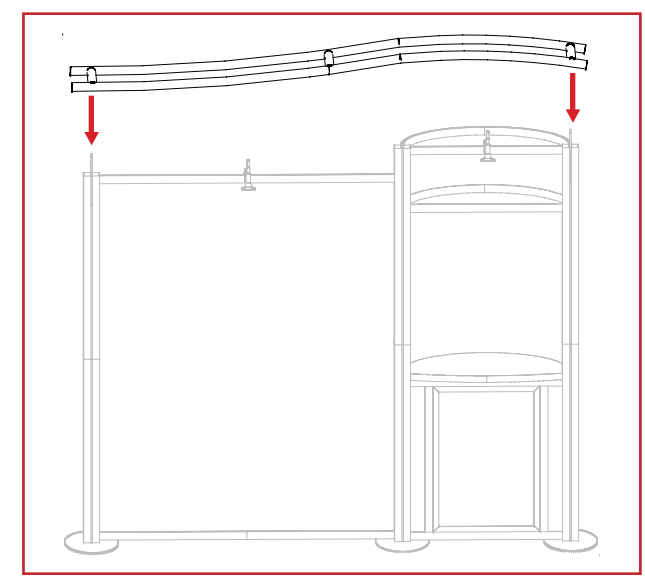
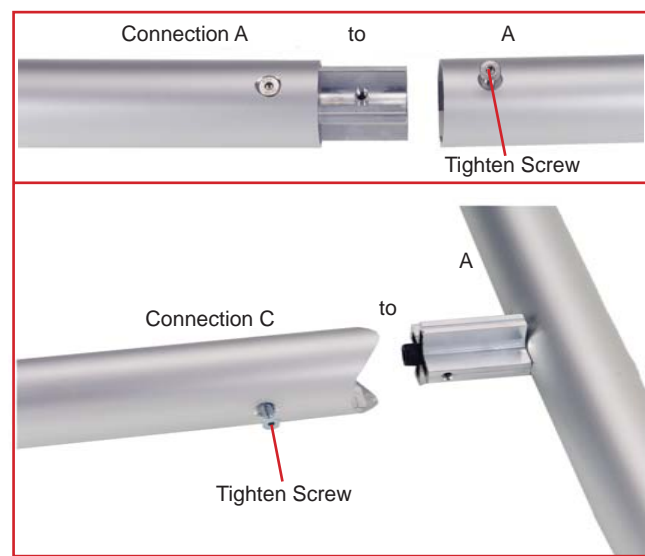
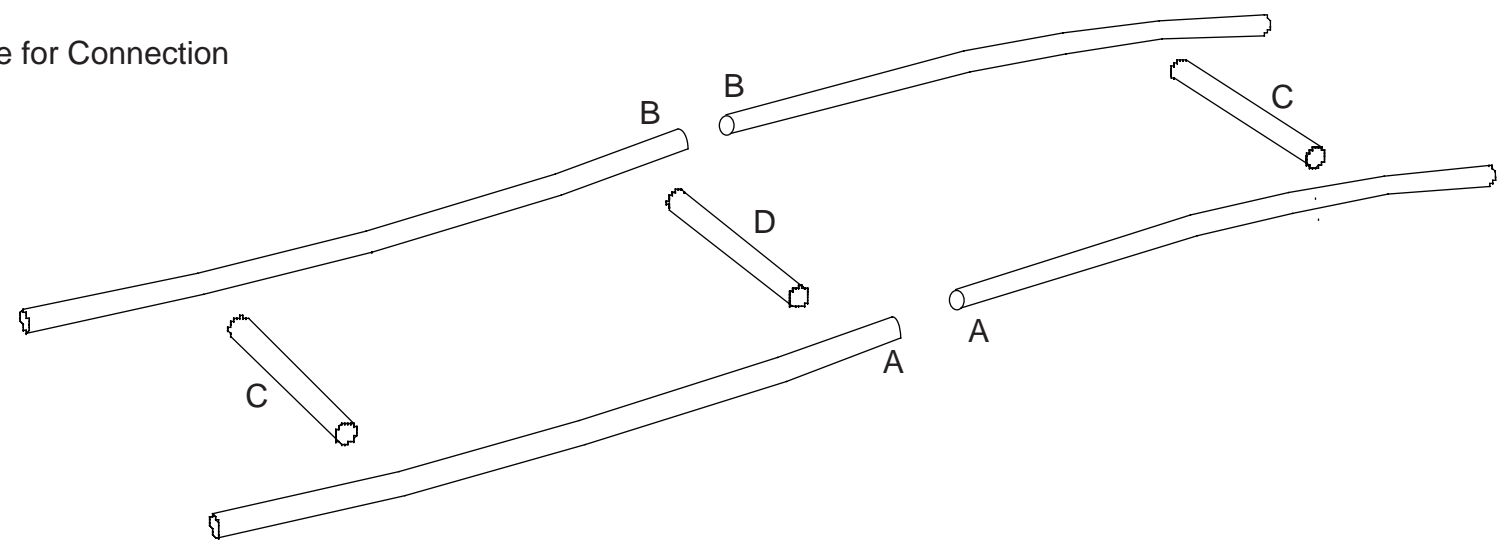


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Label Number	Quantity	Description
A	2	58.1480" Round Curved Extrusion
B	2	58.1480" Round Curved Extrusion
C	2	14.773" Round Curved Extrusion made for Connection
D	1	14.773" Round Curved Extrusion

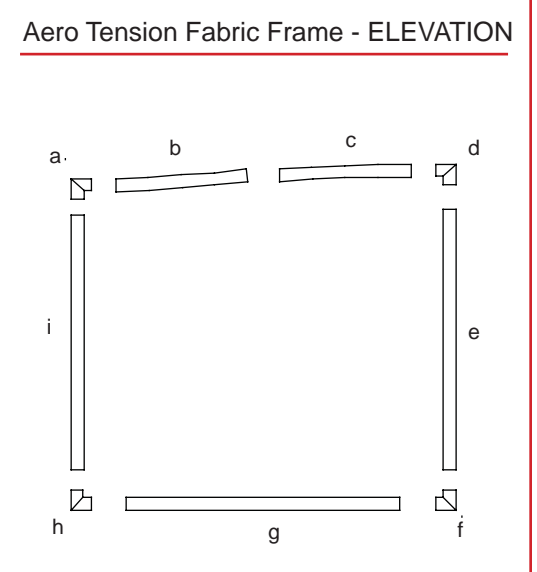
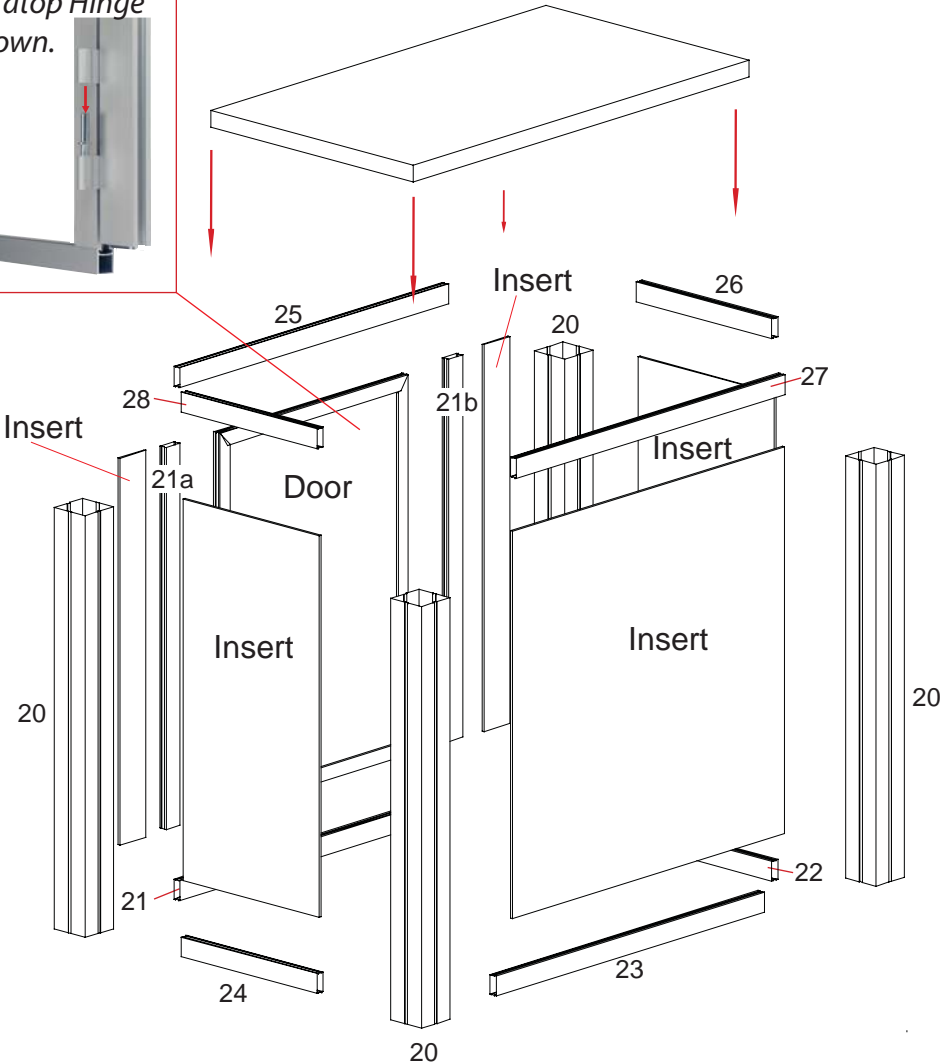
- Steps:**
- 1) Connect [A] extrusion to opposing [A] extrusion.
 - 2) Connect [B] extrusion to opposing [B] extrusion.
 - 3) Connect [C] extrusions between [A/B].
 - 4) Connect [D] extrusion between [A/B].



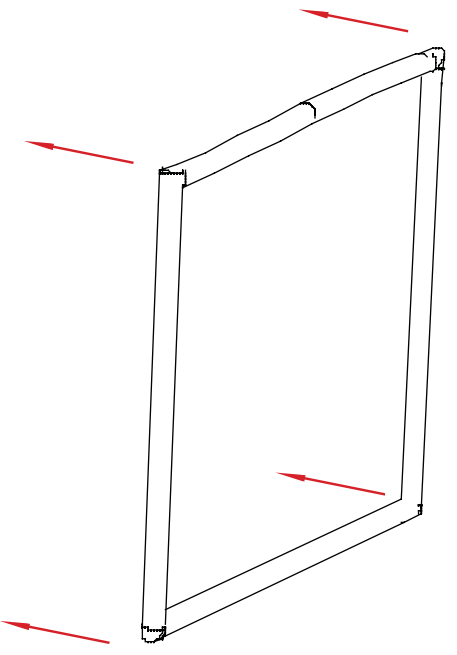
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Label Number	Quantity	Description
20	4	38" Vertical extrusion
21	1	34" Lower Horizontal extrusion
21a/21b	1/1	34.418"h Vertical extrusion w/Door Hardware
22	1	15" Lower Horizontal extrusion
23	1	34" Lower Horizontal extrusion
24	1	15" Lower Horizontal extrusion
25	1	34" Upper Horizontal extrusion
26	1	15" Upper Horizontal extrusion
27	1	34" Upper Horizontal extrusion
28	1	15" Upper Horizontal extrusion
a	1	90° Round formed extrusion
b	1	21" Curved Round formed extrusion
c	1	21" Curved Round formed extrusion
d	1	90° Round formed extrusion
e	1	39" Round formed extrusion
f	1	90° Round formed extrusion
g	1	42" Round formed extrusion
h	1	90° Round formed extrusion
i	1	39" Round formed extrusion



- Steps**
- 1) Place and firmly attach all Lower Horizontal extrusions to Vertical extrusions 21, 22, 23, 24 also attach Vertical extrusions 21a and 21b to Horizontal extrusion 21.
 - 2) Place Small and Large Laminated Sintra Inserts and Door as shown.
 - 3) Place and attach all Upper Horizontal extrusions to Vertical extrusions 25, 26, 27 and 28.
 - 4) Place Rectangular Counter atop assembled Pedestal.
 - 5) Assemble Aero Tension Fabric Frame.
 - 6) Attach Graphics to Aero Tension Fabric Frame.
 - 7) Attach Aero Tension Frame to Pedestal using Velcro strips.



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